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QUALITY ENGINEERING SERVICES
There are many steps in the design of a pharmaceutical facility. In PQE’s approach and solutions, we emphasize delivery based on our three key project principles: **TIME • COST • QUALITY.**

### SERVICES PORTFOLIO

- Conceptual Design
- Basic Design
- Detail Design
- Commissioning Support
- Construction Supervision
- Site Master Plan
- User Requirements Specification for new facility
- Value Stream Mapping
- Overall Equipment Efficiency (OEE) optimization programs
- De-Bottlenecking and No Added Value time reduction programs
- Procurement Support
- GMP Review
- Design Qualification